



# SAFETY DATA SHEET

## 1. Identification

**Material name:** SUPER EUCOTOP  
**Material:** 048S 50

### Recommended use and restriction on use

**Recommended use:** Cement, Portland, chemicals

**Restrictions on use:** Not known.

### Manufacturer/Importer/Supplier/Distributor Information

EUCLID CHEMICAL COMPANY  
19218 REDWOOD ROAD  
CLEVELAND OH 44110  
US

**Contact person:** EH&S Department  
**Telephone:** 216-531-9222  
**Emergency telephone number:** 1-800-424-9300 (US); 1-613-996-6666 (Canada)

## 2. Hazard(s) identification

### Hazard Classification

#### Health Hazards

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 1
Skin sensitizer	Category 1B
Specific Target Organ Toxicity - Single Exposure	Category 3 <sup>1</sup>

#### Target Organs

1. Respiratory tract irritation.

#### Unknown toxicity - Health

Acute toxicity, oral	28.64 %
Acute toxicity, dermal	98.62 %
Acute toxicity, inhalation, vapor	100 %
Acute toxicity, inhalation, dust or mist	99.93 %

### Label Elements

**Hazard Symbol:**

**Signal Word:** Danger**Hazard Statement:** Causes skin irritation.  
Causes serious eye damage.  
May cause an allergic skin reaction.  
May cause respiratory irritation.**Precautionary Statements****Prevention:** Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area.**Response:** IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Immediately call a POISON CENTER or doctor/ physician. Specific treatment (see on this label). Wash contaminated clothing before reuse.**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.**Disposal:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.**Hazard(s) not otherwise classified (HNOC):** None.**3. Composition/information on ingredients****Mixtures**

Chemical Identity	CAS number	Content in percent (%)*
Iron oxide	1309-37-1	60 - 100%
Portland cement	65997-15-1	15 - 40%
Carbon	7440-44-0	1 - 5%
Silicon	7440-21-3	0.5 - 1.5%
Fumed silica	69012-64-2	0.5 - 1.5%
Manganese	7439-96-5	0.1 - 1%

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.



#### 4. First-aid measures

##### Description of necessary first-aid measures

<b>Inhalation:</b>	Move to fresh air.
<b>Skin Contact:</b>	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.
<b>Ingestion:</b>	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
<b>Personal Protection for First-aid Responders:</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

##### Most important symptoms/effects, acute and delayed

<b>Symptoms:</b>	Prolonged or repeated contact with skin may cause redness, itching, irritation and eczema/chapping. Extreme irritation of eyes and mucous membranes, including burning and tearing. Respiratory tract irritation.
<b>Hazards:</b>	No data available.

##### Indication of immediate medical attention and special treatment needed

<b>Treatment:</b>	Symptoms may be delayed.
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#### 5. Fire-fighting measures

<b>General Fire Hazards:</b>	No unusual fire or explosion hazards noted.
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##### Suitable (and unsuitable) extinguishing media

<b>Suitable extinguishing media:</b>	Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media:</b>	Do not use water jet as an extinguisher, as this will spread the fire.

<b>Specific hazards arising from the chemical:</b>	During fire, gases hazardous to health may be formed.
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##### Special protective equipment and precautions for fire-fighters

<b>Special fire-fighting procedures:</b>	No data available.
<b>Special protective equipment for fire-fighters:</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures:</b>	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.
<b>Accidental release measures:</b>	In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.
<b>Methods and material for containment and cleaning up:</b>	Collect spillage in containers, seal securely and deliver for disposal according to local regulations.
<b>Environmental Precautions:</b>	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

**7. Handling and storage****Handling**

<b>Technical measures (e.g. Local and general ventilation):</b>	Mechanical ventilation or local exhaust ventilation may be required. Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of dust.
<b>Safe handling advice:</b>	Do not get in eyes. Wash hands thoroughly after handling. Avoid contact with skin. Ventilate well, avoid breathing vapors. Use approved respirator if air contamination is above accepted level. Use mechanical ventilation in case of handling which causes formation of dust.
<b>Contact avoidance measures:</b>	No data available.
<b>Hygiene measures:</b>	Do not get in eyes. Observe good industrial hygiene practices. Wash contaminated clothing before reuse. Avoid contact with skin. Wash hands before breaks and immediately after handling the product.

**Storage**

<b>Safe storage conditions:</b>	Store away from incompatible materials. Store in original tightly closed container.
<b>Safe packaging materials:</b>	No data available.

**8. Exposure controls/personal protection****Control Parameters****Occupational Exposure Limits**

Chemical Identity	Type	Exposure Limit Values	Source
Iron oxide - Respirable fraction.	TWA	5 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (2011)
Iron oxide - Fume.	PEL	10 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Iron oxide - Total dust.	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)



Iron oxide - Respirable fraction.	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Iron oxide - Total dust.	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Portland cement - Respirable fraction.	TWA	1 mg/m3	US. ACGIH Threshold Limit Values, as amended (2011)
Portland cement - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Portland cement - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Portland cement	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Carbon - Respirable fraction.	TWA	2 mg/m3	US. ACGIH Threshold Limit Values, as amended (2011)
Carbon - Respirable particles.	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2014)
Carbon - Inhalable particles.	TWA	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2014)
Carbon - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Carbon - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Carbon - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Carbon - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Carbon	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Carbon - Total dust.	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Carbon - Respirable fraction.	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Carbon - Total dust.	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Carbon - Respirable fraction.	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Silicon - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Silicon - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Silicon - Respirable particles.	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Silicon - Inhalable particles.	TWA	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Silicon - Total dust.	TWA	50 millions of particles per cubic foot of	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)



		air	
	TWA	15 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Silicon - Respirable fraction.	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Fumed silica	TWA	20 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
	TWA	0.8 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Fumed silica - Total dust.	TWA	15 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Fumed silica - Inhalable particles.	TWA	10 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (01 2021)
Fumed silica - Respirable fraction.	TWA	5 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Fumed silica - Total dust.	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Fumed silica - Respirable fraction.	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Fumed silica - Respirable particles.	TWA	3 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (01 2021)
Manganese - Inhalable fraction. - as Mn	TWA	0.1 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2014)
Manganese - Respirable fraction. - as Mn	TWA	0.02 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2014)
Manganese - Fume. - as Mn	Ceiling	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)

**Appropriate Engineering Controls**

Mechanical ventilation or local exhaust ventilation may be required. Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of dust.

**Individual protection measures, such as personal protective equipment****Eye/face protection:**

Wear a full-face respirator, if needed. Wear safety glasses with side shields (or goggles) and a face shield.

**Skin Protection****Hand Protection:**

Additional Information: Use suitable protective gloves if risk of skin contact.

**Skin and Body Protection:**

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

**Respiratory Protection:**

In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.

**Hygiene measures:**

Do not get in eyes. Observe good industrial hygiene practices. Wash contaminated clothing before reuse. Avoid contact with skin. Wash hands before breaks and immediately after handling the product.

**9. Physical and chemical properties****Appearance**

<b>Physical state:</b>	solid
<b>Form:</b>	Powder
<b>Color:</b>	Light beige
<b>Odor:</b>	Odorless
<b>Odor threshold:</b>	No data available.
<b>pH:</b>	No data available.
<b>Melting point/freezing point:</b>	No data available.
<b>Initial boiling point and boiling range:</b>	No data available.
<b>Flash Point:</b>	No data available.
<b>Evaporation rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	No
<b>Upper/lower limit on flammability or explosive limits</b>	
<b>Flammability limit - upper (%):</b>	No data available.
<b>Flammability limit - lower (%):</b>	No data available.
<b>Explosive limit - upper:</b>	No data available.
<b>Explosive limit - lower:</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Vapor density:</b>	No data available.
<b>Relative density:</b>	4.5
<b>Solubility(ies)</b>	
<b>Solubility in water:</b>	Miscible with water.
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Auto-ignition temperature:</b>	No data available.
<b>Decomposition temperature:</b>	No data available.
<b>Viscosity:</b>	No data available.

**10. Stability and reactivity**

<b>Reactivity:</b>	No data available.
<b>Chemical Stability:</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions:</b>	No data available.
<b>Conditions to avoid:</b>	Avoid heat or contamination.
<b>Incompatible Materials:</b>	No data available.
<b>Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation:</b>	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
<b>Skin Contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	May be ingested by accident. Ingestion may cause irritation and malaise.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.
<b>Ingestion:</b>	No data available.

**Information on toxicological effects****Acute toxicity (list all possible routes of exposure)****Oral**

**Product:** ATEmix: 101,091.66 mg/kg

**Dermal**

**Product:** Not classified for acute toxicity based on available data.

**Specified substance(s):**

Silicon LD 50 (Rabbit): > 5,000 mg/kg

Fumed silica LD 50 (Rabbit): > 5,000 mg/kg

**Inhalation**

**Product:** Not classified for acute toxicity based on available data.

**Specified substance(s):**

Silicon LC 50 (Rat): > 2.08 mg/l

Fumed silica LC 50 (Rat): > 2.08 mg/l

Manganese LC 50 (Rat): > 5.14 mg/l

**Repeated dose toxicity**

**Product:** No data available.



**Skin Corrosion/Irritation****Product:** No data available.**Specified substance(s):**

Iron oxide	in vivo (Rabbit): Not irritant , 24 - 72 h
Carbon	in vivo (Rabbit): Not irritant , > 0 - 72 h
Silicon	in vivo (Rabbit): Not irritant
Fumed silica	in vivo (Rabbit): Not irritant , 24 h
Manganese	in vivo (Rabbit): Not irritant , 24 - 72 h

**Serious Eye Damage/Eye Irritation****Product:** No data available.**Specified substance(s):**

Silicon	Rabbit, 1 hrs: Not irritant
Fumed silica	Rabbit, 1 hrs: Not irritant
Manganese	Rabbit, 24 - 72 hrs: Not irritant

**Respiratory or Skin Sensitization****Product:** No data available.**Carcinogenicity****Product:** No data available.**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogenic components identified

**Germ Cell Mutagenicity****In vitro****Product:** No data available.**In vivo****Product:** No data available.**Reproductive toxicity**



**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**  
**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**  
**Product:** No data available.

**Target Organs**

Specific Target Organ Toxicity - Single Exposure: Respiratory tract irritation.

**Aspiration Hazard**  
**Product:** No data available.

**Other effects:** Constituents of this product may include crystalline silica which, if in inhalable form, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimis exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

## 12. Ecological information

### Ecotoxicity:

#### Acute hazards to the aquatic environment:

##### Fish

**Product:** No data available.

##### Specified substance(s):

Iron oxide LC 50 (Pimephales promelas, 96 h): 3.66 mg/l Experimental result, Supporting study  
LC 90 (Danio rerio, 96 h): 100,000 mg/l Experimental result, Key study

Carbon LL 50 (Danio rerio, 96 h): > 100 mg/l Experimental result, Key study

Fumed silica LC 50 (Danio rerio, 96 h): > 100 mg/l Experimental result, Supporting study

Manganese LC 50 (Oncorhynchus mykiss, 96 h): > 3.6 mg/l Experimental result, Key study

##### Aquatic Invertebrates

**Product:** No data available.

##### Specified substance(s):

Iron oxide EC 50 (Daphnia magna, 48 h): > 100 mg/l Experimental result, Key study



Carbon	EC 50 (Daphnia magna, 48 h): > 100 mg/l experimental result Experimental result, Key study
Fumed silica	EC 50 (Daphnia magna, 24 h): > 1,003 mg/l experimental result Experimental result, Key study

**Chronic hazards to the aquatic environment:****Fish**

**Product:** No data available.

**Aquatic Invertebrates**

**Product:** No data available.

**Specified substance(s):**

Iron oxide LC 50 (Daphnia magna): 5.9 mg/l Experimental result, Supporting study

Manganese NOAEL (Ceriodaphnia dubia): 1.7 mg/l experimental result Experimental result, Key study

**Toxicity to Aquatic Plants**

**Product:** No data available.

**Persistence and Degradability****Biodegradation**

**Product:** No data available.

**Specified substance(s):**

Silicon 77 - 99 % (67 min) Detected in water. Experimental result, Key study

**BOD/COD Ratio**

**Product:** No data available.

**Bioaccumulative potential****Bioconcentration Factor (BCF)**

**Product:** No data available.

**Partition Coefficient n-octanol / water (log Kow)**

**Product:** No data available.

**Specified substance(s):**

Silicon Log Kow: 57 - 77 25 °C Estimated by calculation, Key study

**Mobility in soil:** No data available.

**Other adverse effects:** No data available.

**13. Disposal considerations**



**Disposal methods:** Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Contaminated Packaging:** No data available.

**14. Transport information**

**TDG:**

Not Regulated

**CFR / DOT:**

Not Regulated

**IMDG:**

Not Regulated

**15. Regulatory information**

**US Federal Regulations**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

**US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)**

**Chemical Identity**

Sodium nitrite 12 201803 2021

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended**

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4):**

**Chemical Identity**

Sodium nitrite  
Chromium

**Reportable quantity**

100 lbs.  
5000 lbs.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

Immediate (Acute) Health Hazards

**US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances**



**US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.

**US State Regulations**

**US. California Proposition 65**

For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**International regulations**

**Montreal protocol**

Not applicable

**Stockholm convention**

Not applicable

**Rotterdam convention**

Not applicable

**Kyoto protocol**

Not applicable

**VOC:**

Regulatory VOC (less water and exempt solvent) : 0 g/l

VOC Method 310 : 0.00 %

**Inventory Status:**

Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	All components in this product are listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.



**16. Other information, including date of preparation or last revision**

**Revision Date:** 11/11/2022

**Version #:** 1.1

**Further Information:** No data available.

**Disclaimer:** For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.